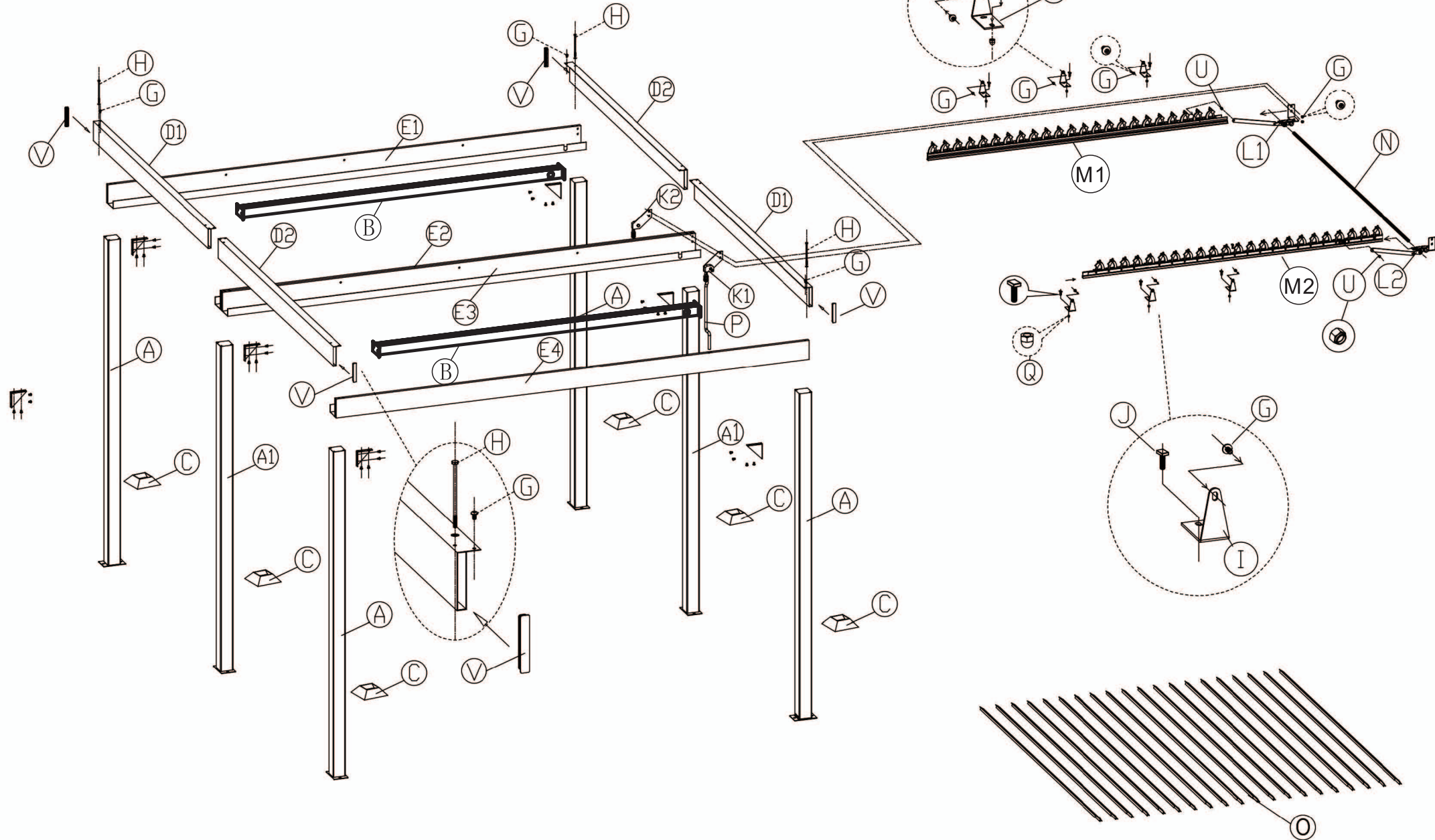
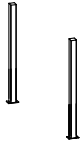





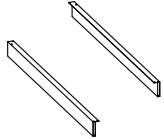










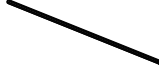















Pergola HWC-L41 3x6m (98771, 98772, 98773, 98774, 98775, 98776, 98777, 98778)

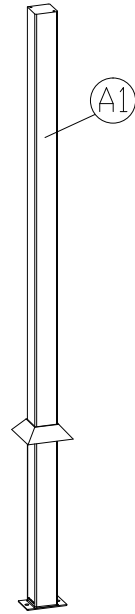
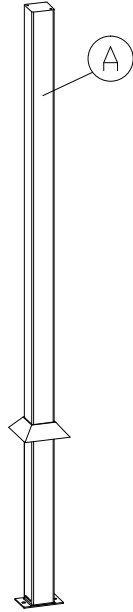
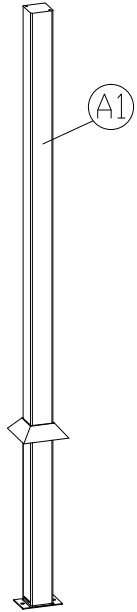
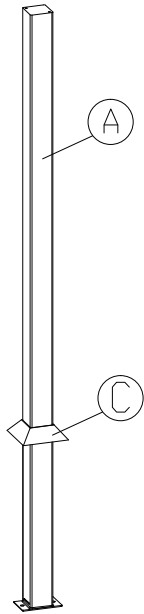
Aufbauanleitung

Assembly instructions / Instructions de montage /
Istruzioni di montaggio / Instrucciones de montaje

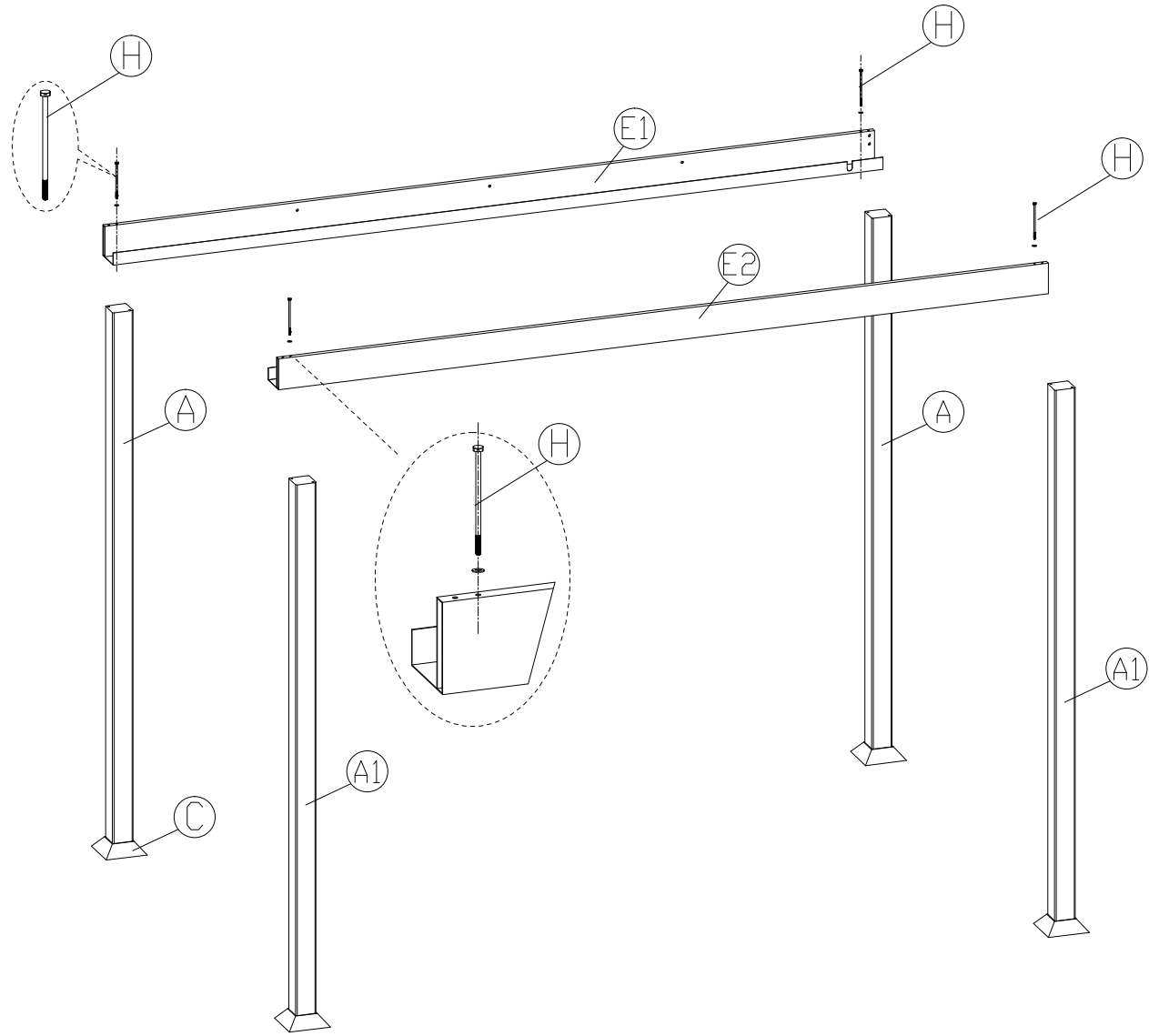


No	PICTURE	QUANTITY	No	PICTURE	QUANTITY
A		4pcs	J		12pcs
A1		2pcs			
B		2pcs	K1		1pc
C		6pcs	K2		1pc
D1		2pcs	L1		2pcs
D2		2pcs	L2		2pcs
E1		1pc	M		2pcs
E2		1pc	M1		2pcs
E3		1pc	M2		2pcs
E4		1pc			
F		16pcs	N		2pcs
G		100 pcs	O		82pcs
H		16pcs	P		1pc
I		12pcs	Q		12pcs
V		4pcs	S1		4pcs
			S2		4pcs
			S3		1pcs
			S4		2pcs
U		4pcs	T		1pc

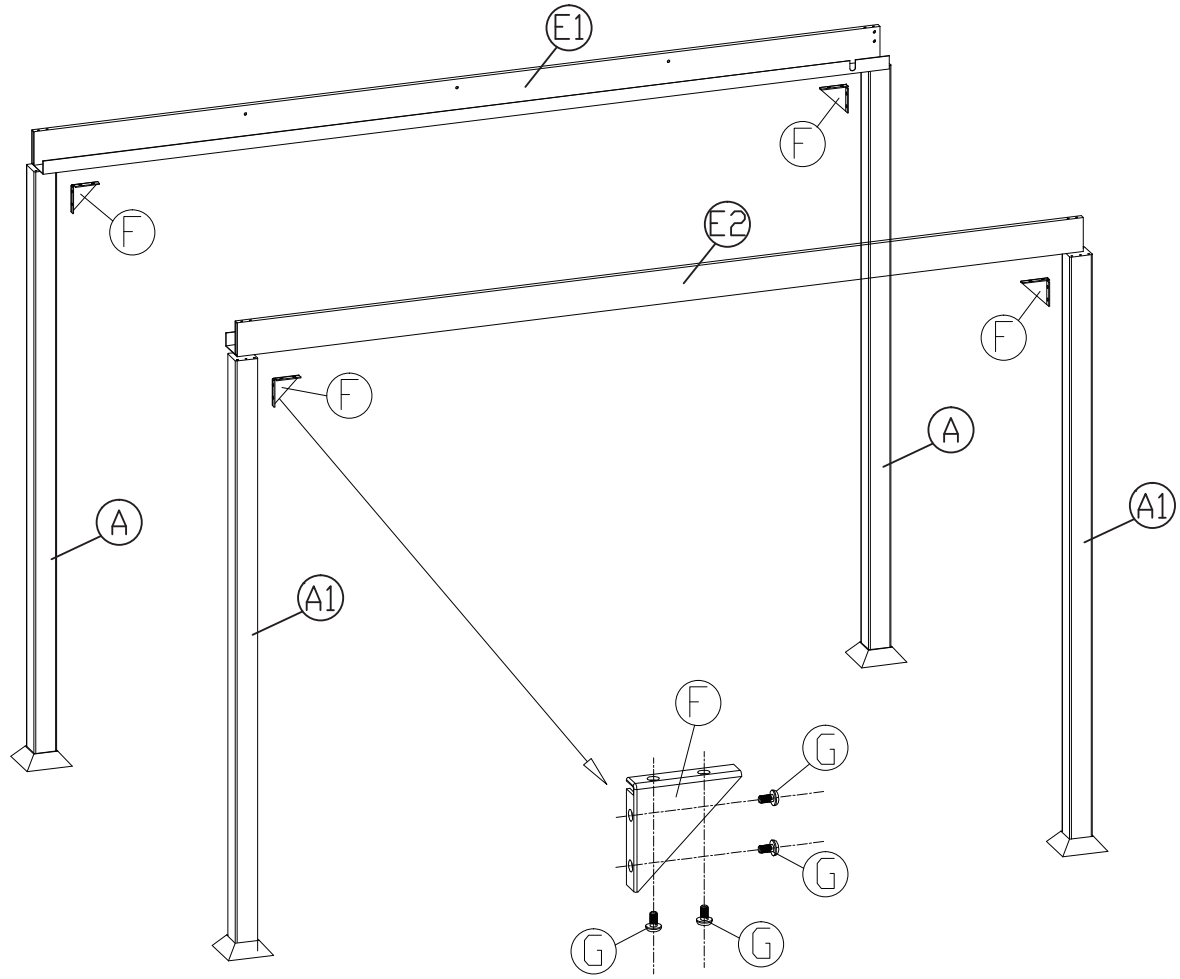
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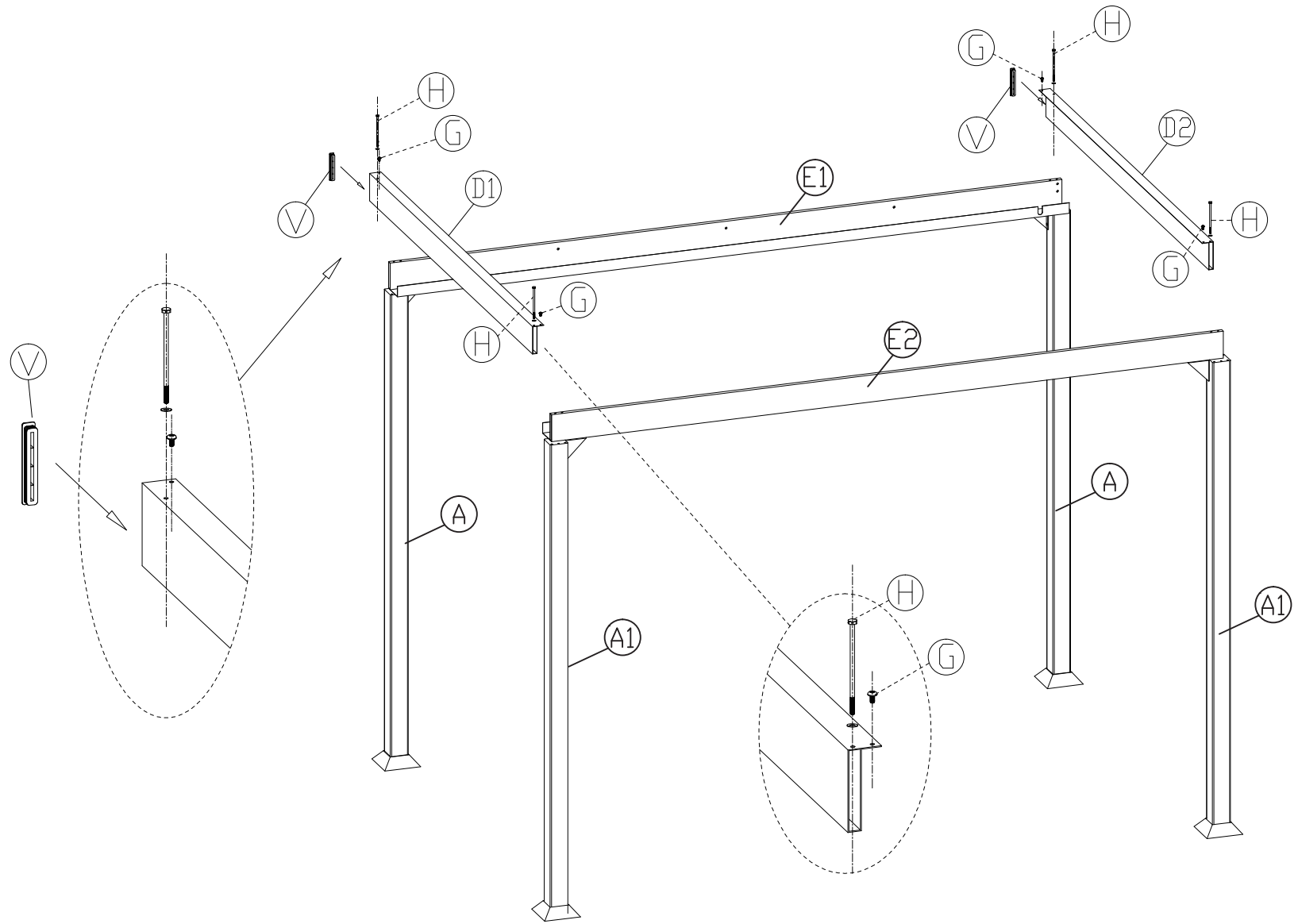
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3

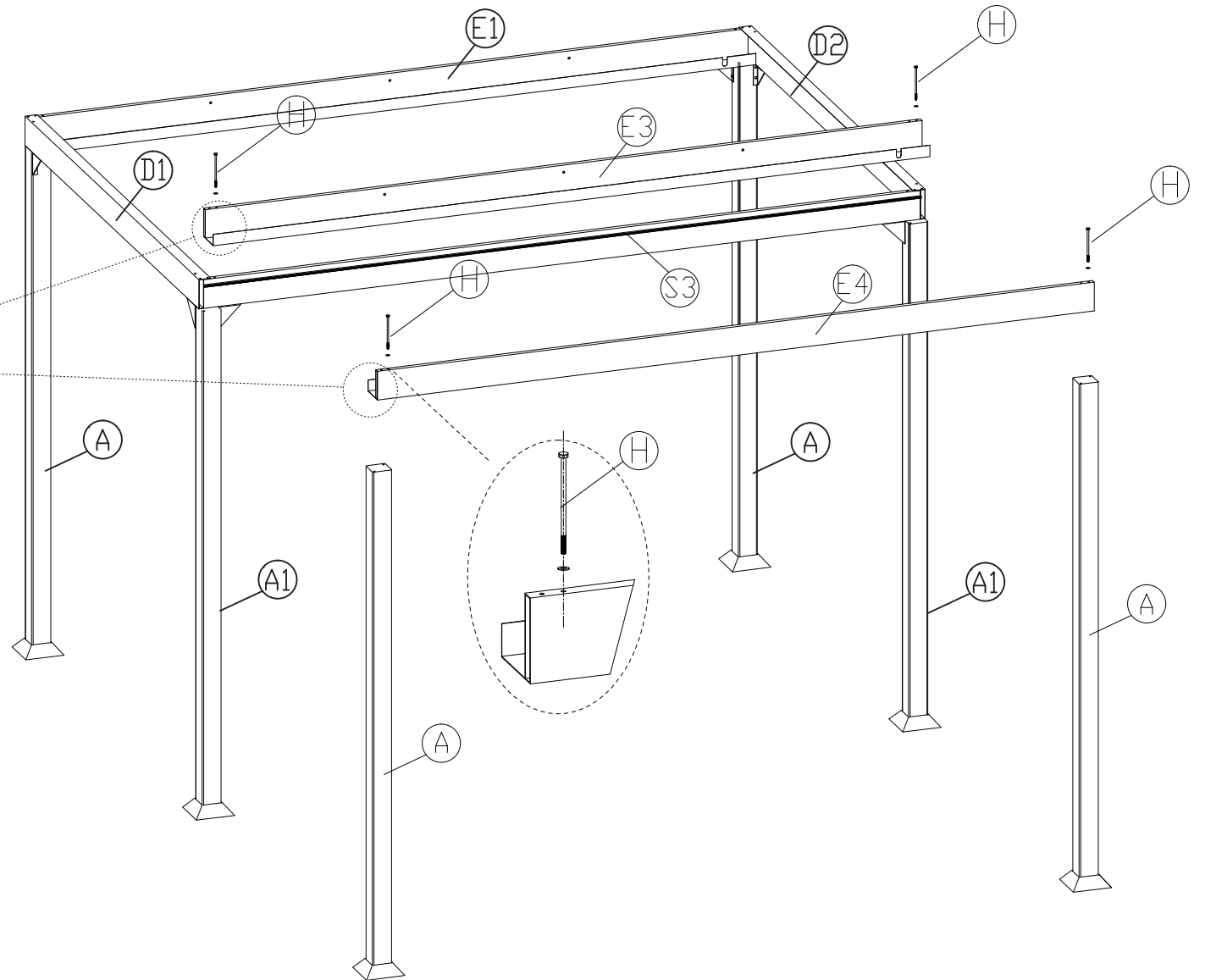


4

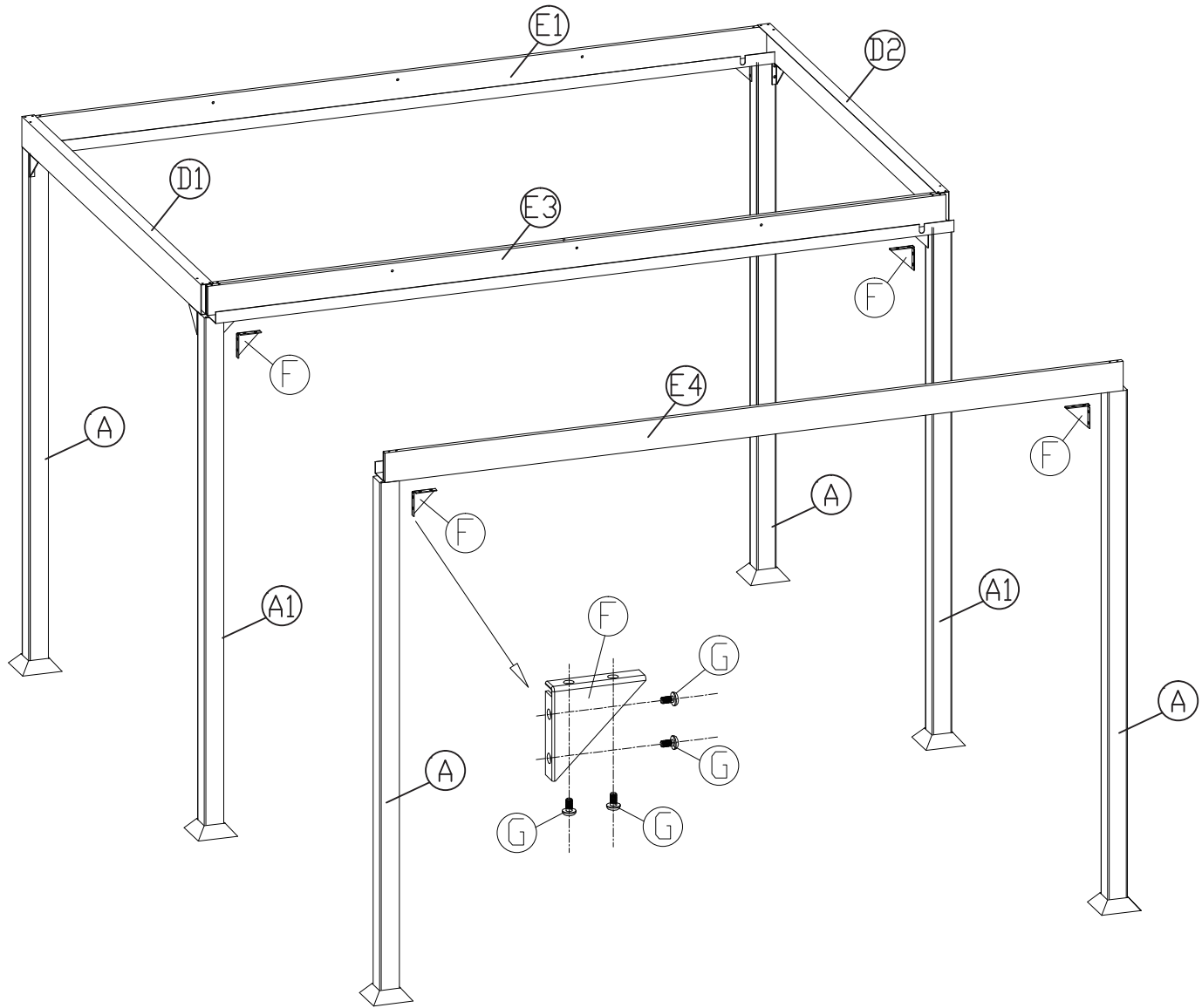


5

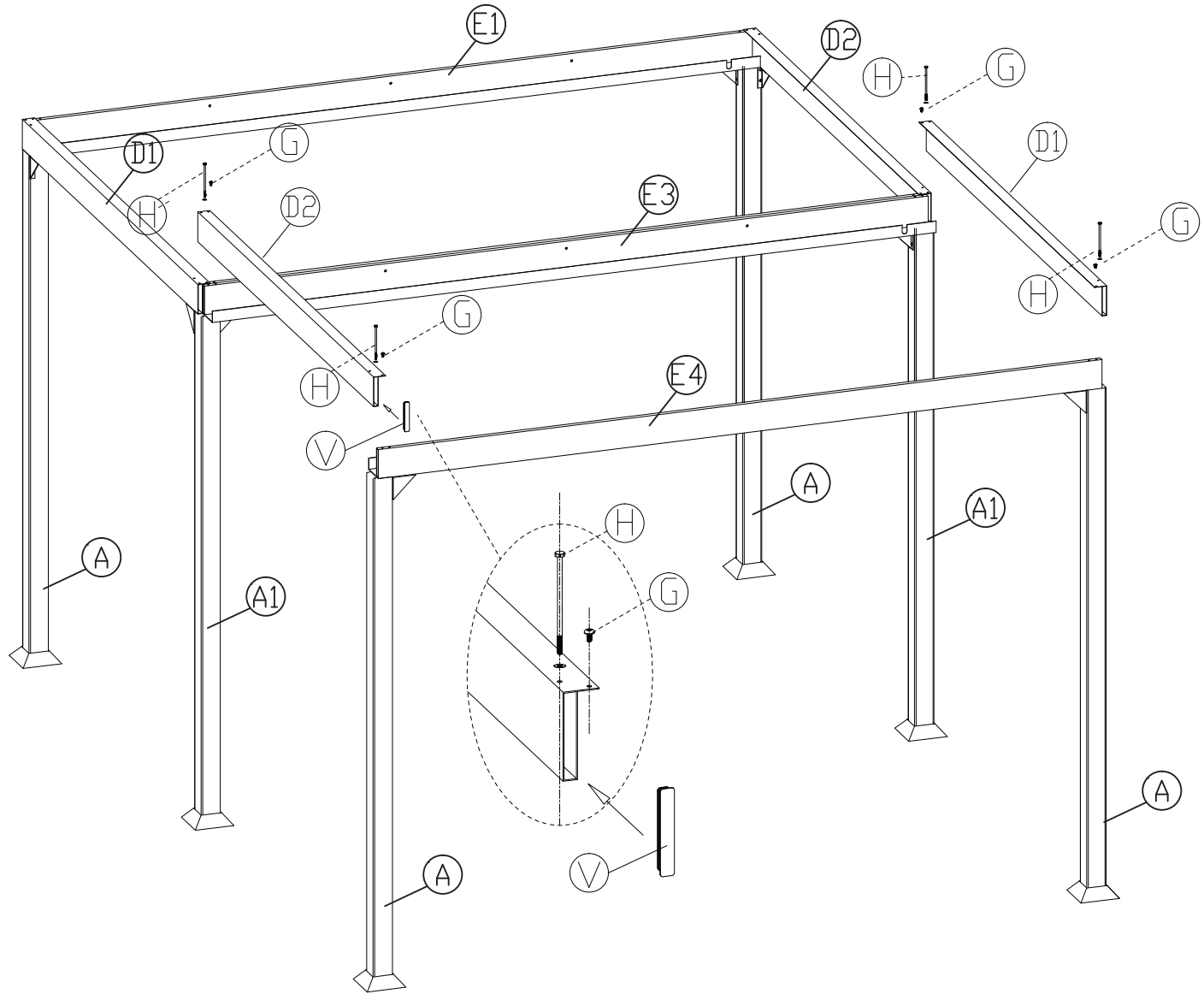
Part E 3 must face Part 4
Teil E 3 muss Teil E 4
gegenüberliegen
La partie E 3 doit faire face
à la partie E 4
La parte E 3 deve
affrontare la parte E 4
La parte E 3 debe mirar
hacia la parte E 4

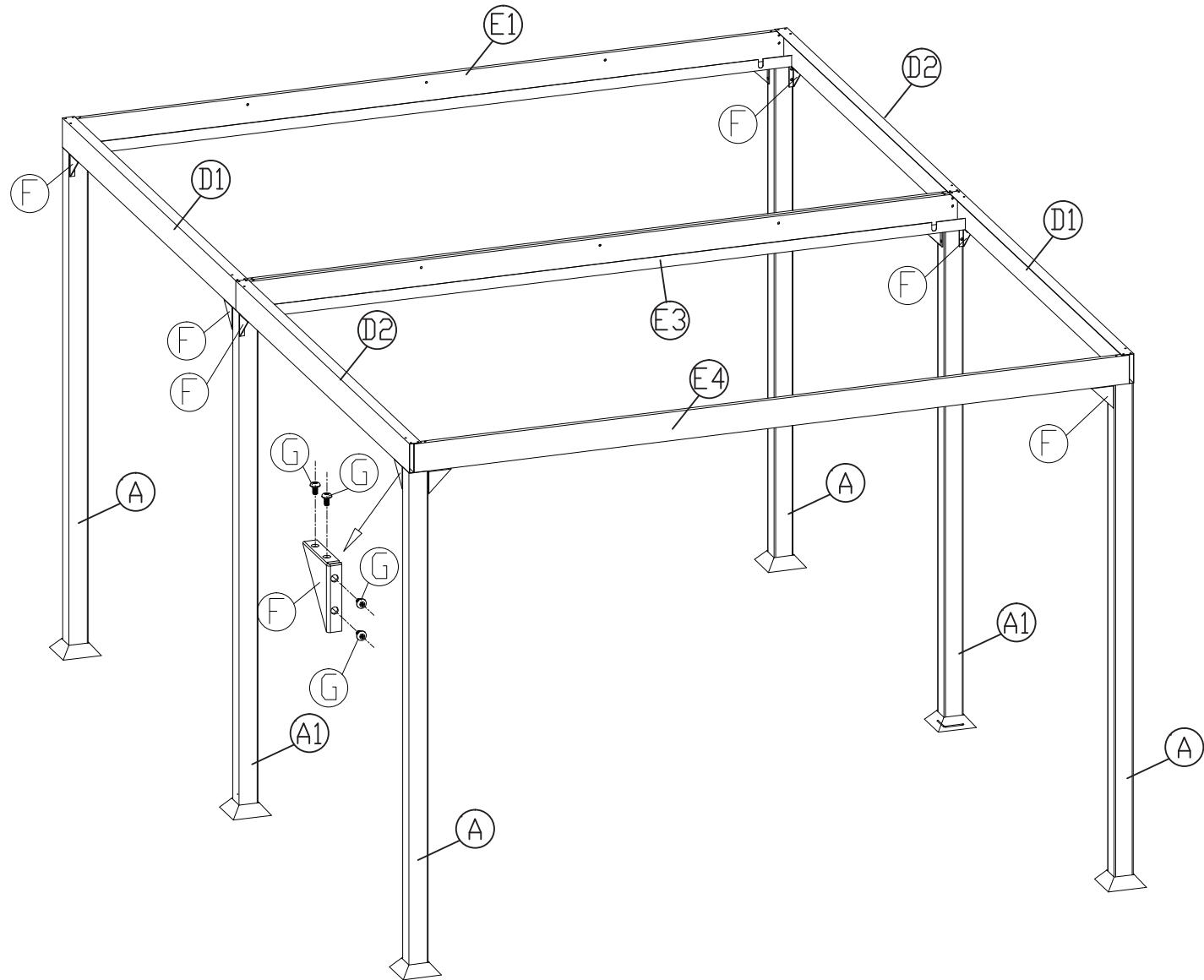


6

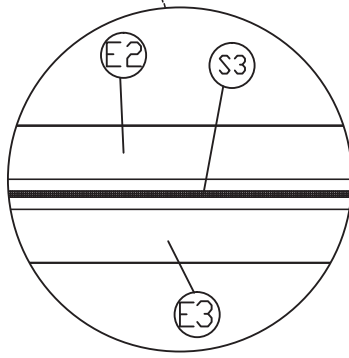
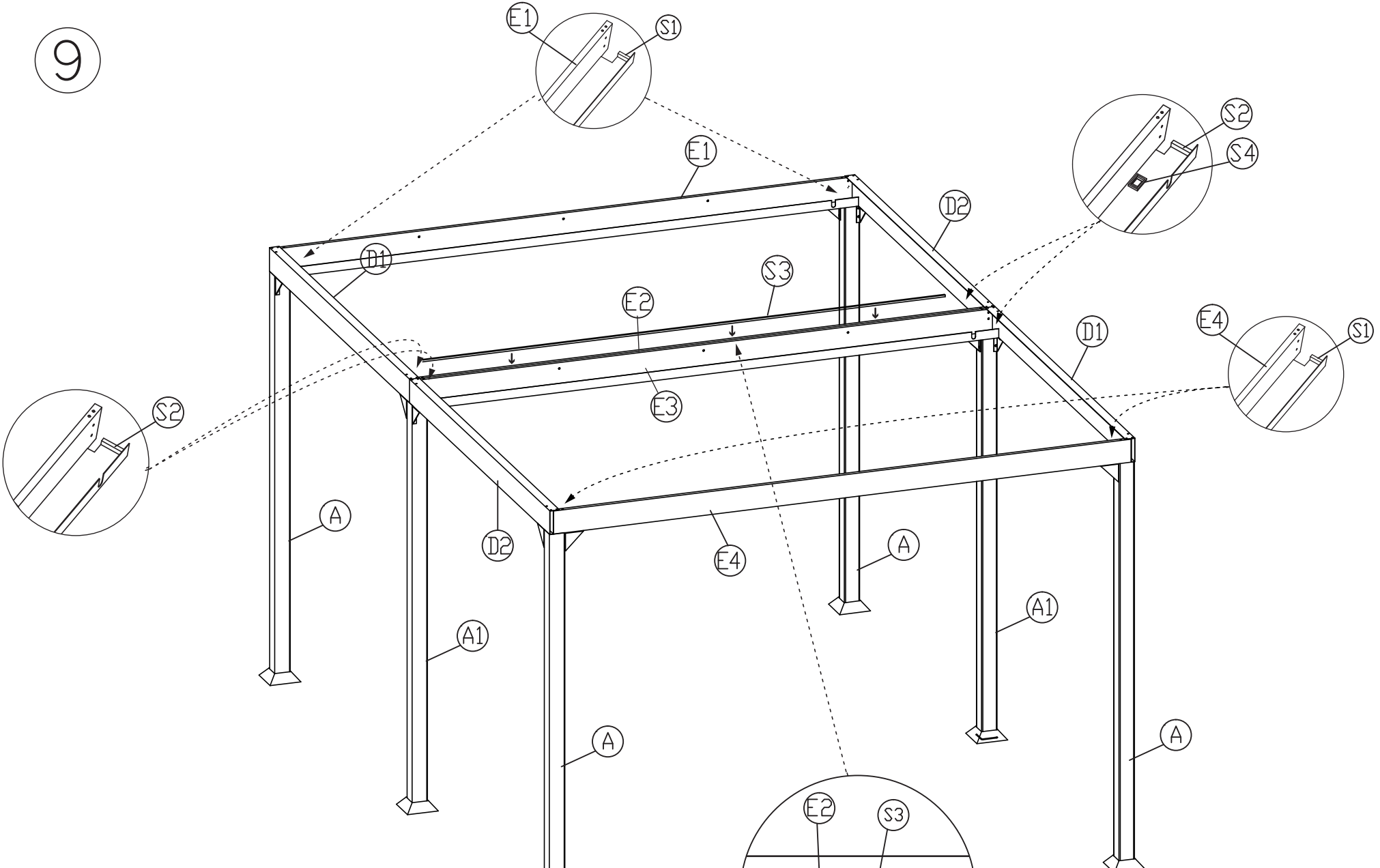


7

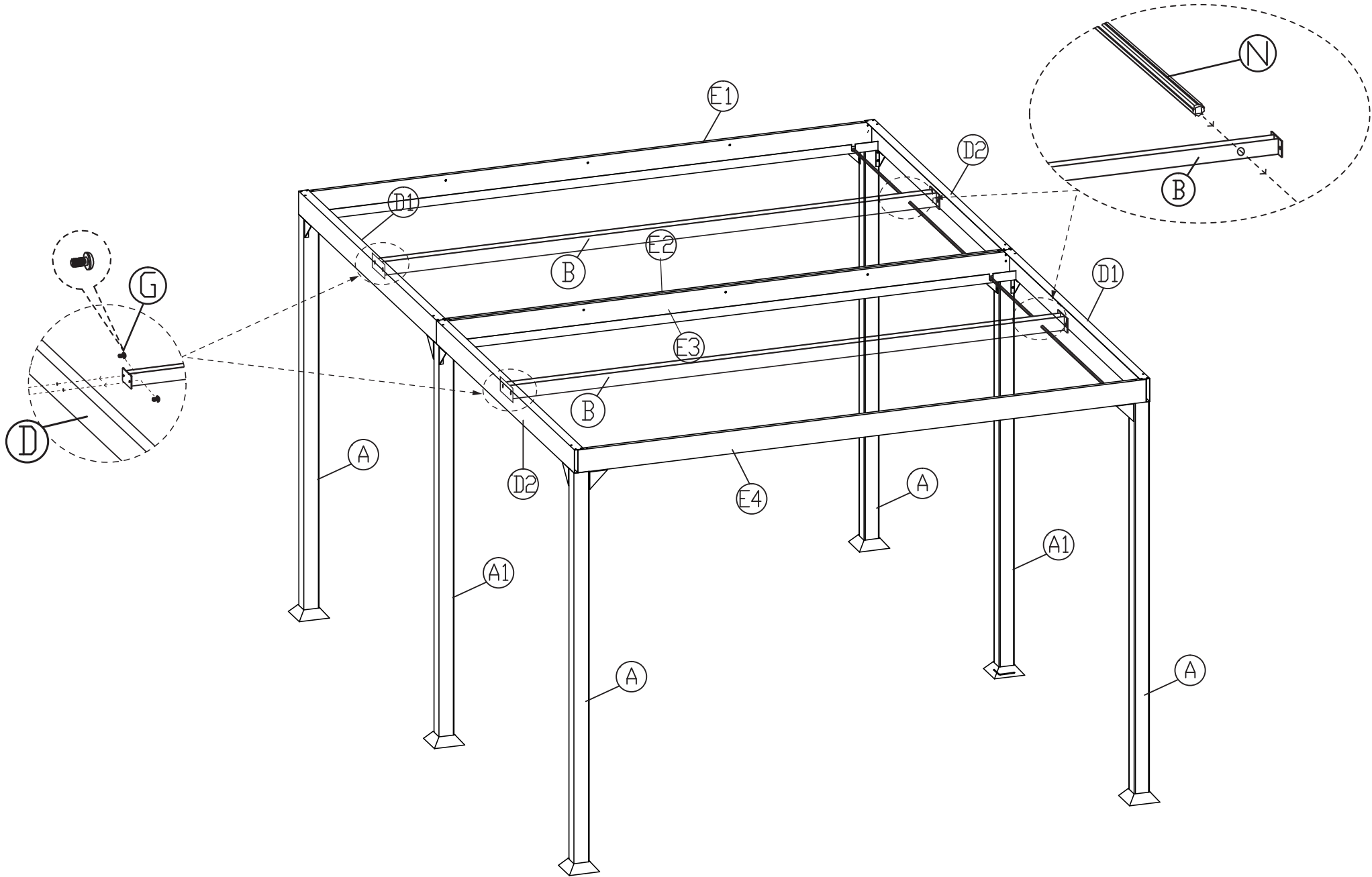


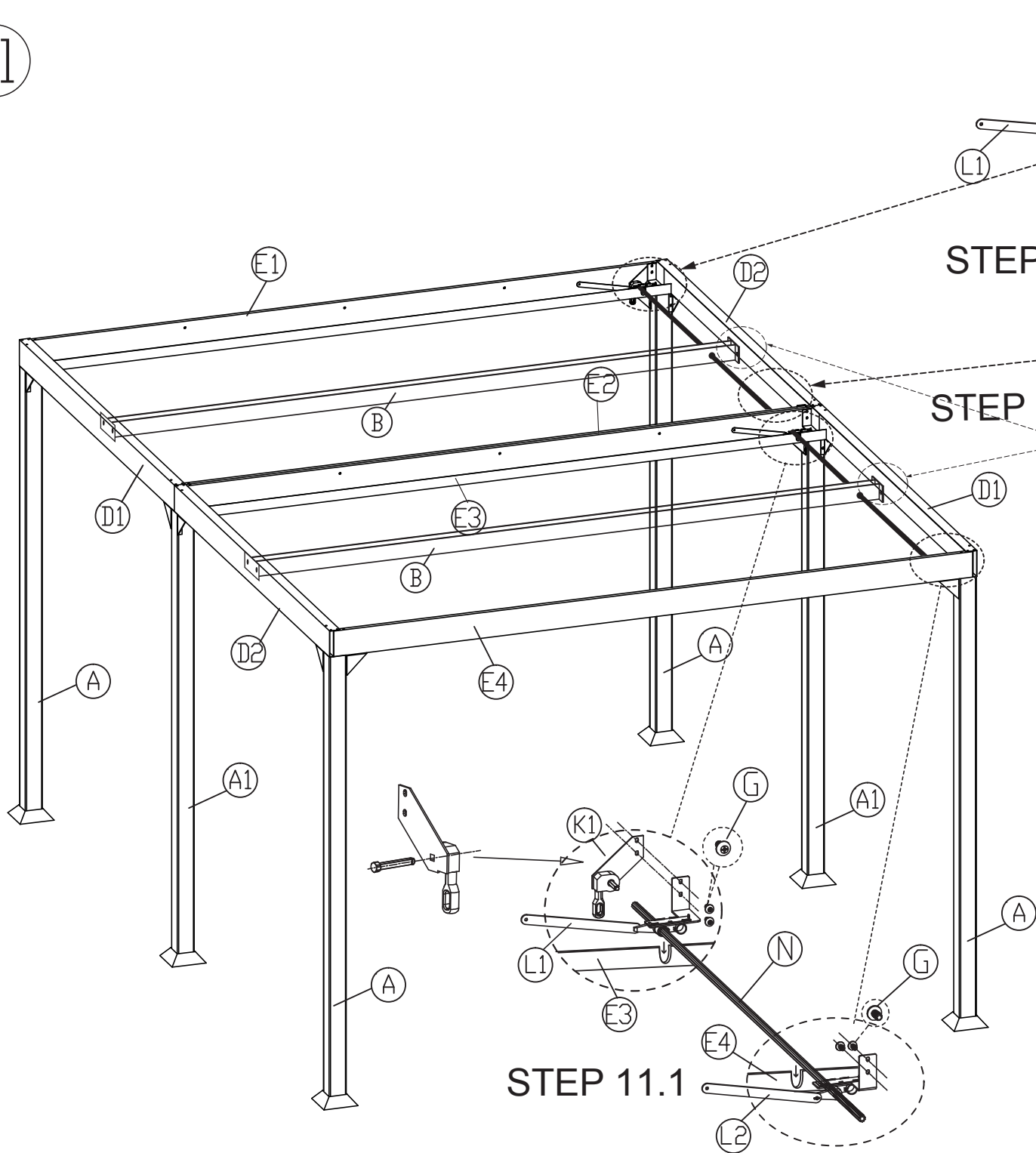


9



S3 must be stuck on the top gap of E2 & E3
S3 doit être collé à l'espace supérieur de E2 et E3
S3 muss auf die obere Lücke von E2 und E3 geklebt werden
S3 deve essere incollato alla fessura superiore di E2 ed E3
S3 debe pegarse al espacio superior de E2 y E3

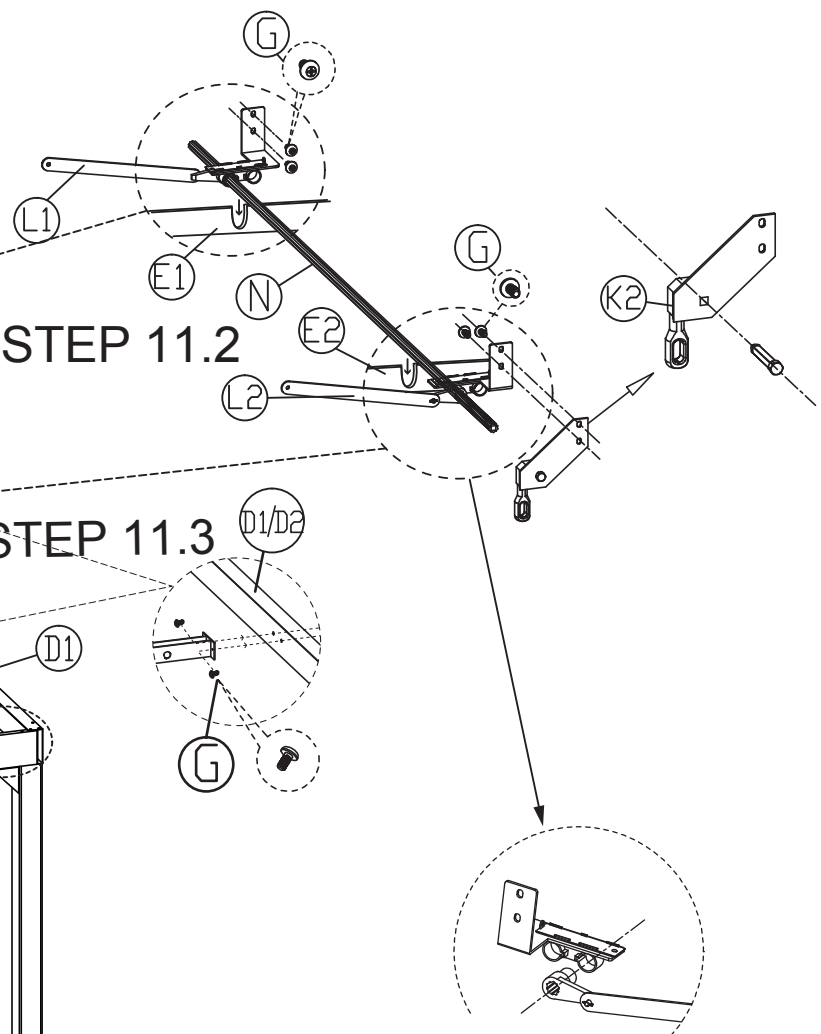




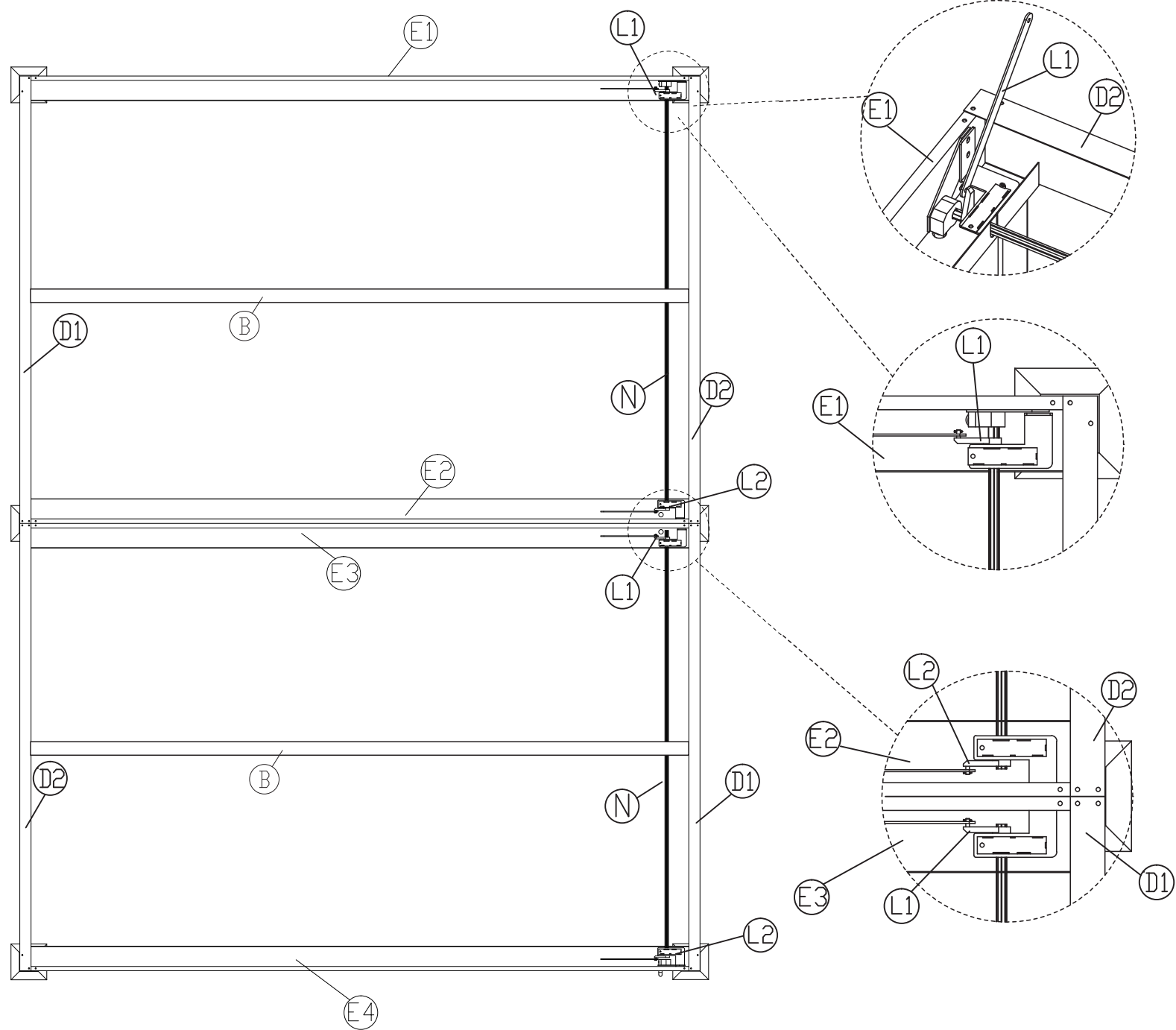
STEP 11.1

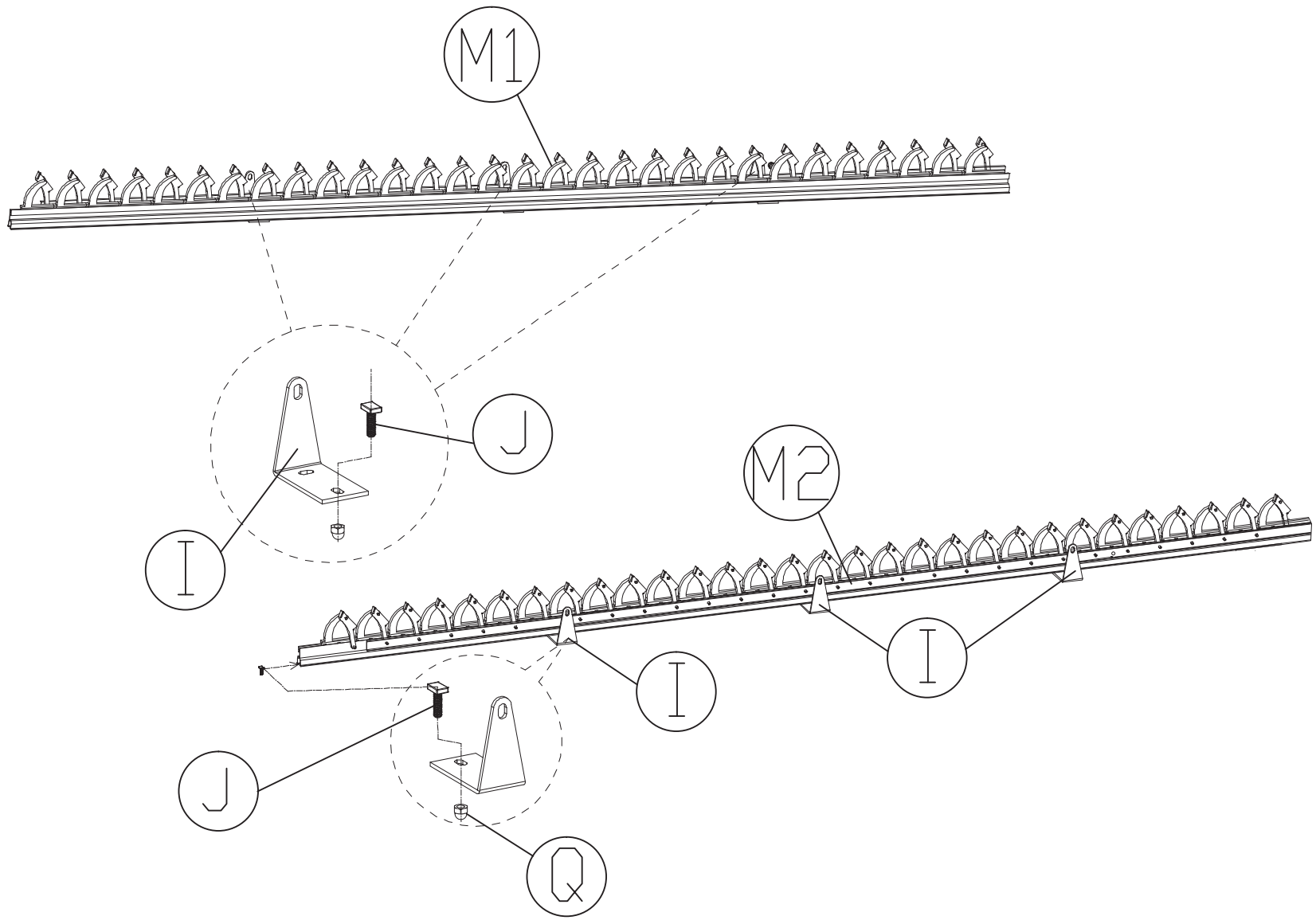
STEP 11.2

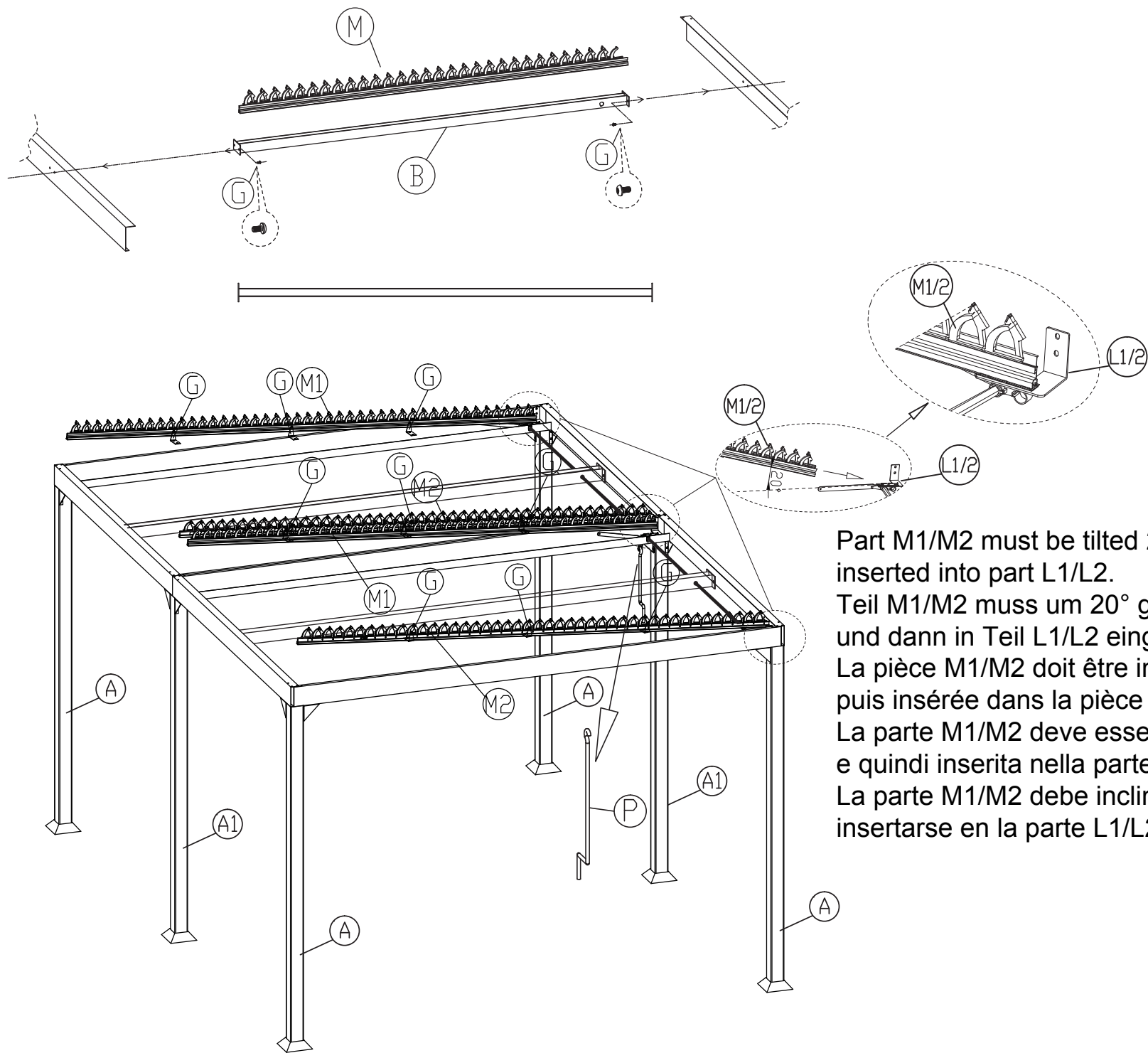
STEP 11.3



If L1/L2 breaks into two parts, it need to be reassembled.
 Wenn L1/L2 sich in 2 Teile löst, müssen Sie diese wieder zusammensetzen.
 Si L1/L2 se sépare en 2 morceaux, vous devez les remettre ensemble.
 Se L1/L2 si separa in 2 pezzi, è necessario rimontarli.
 Si L1/L2 se separa en 2 piezas, debe volver a juntarlas.

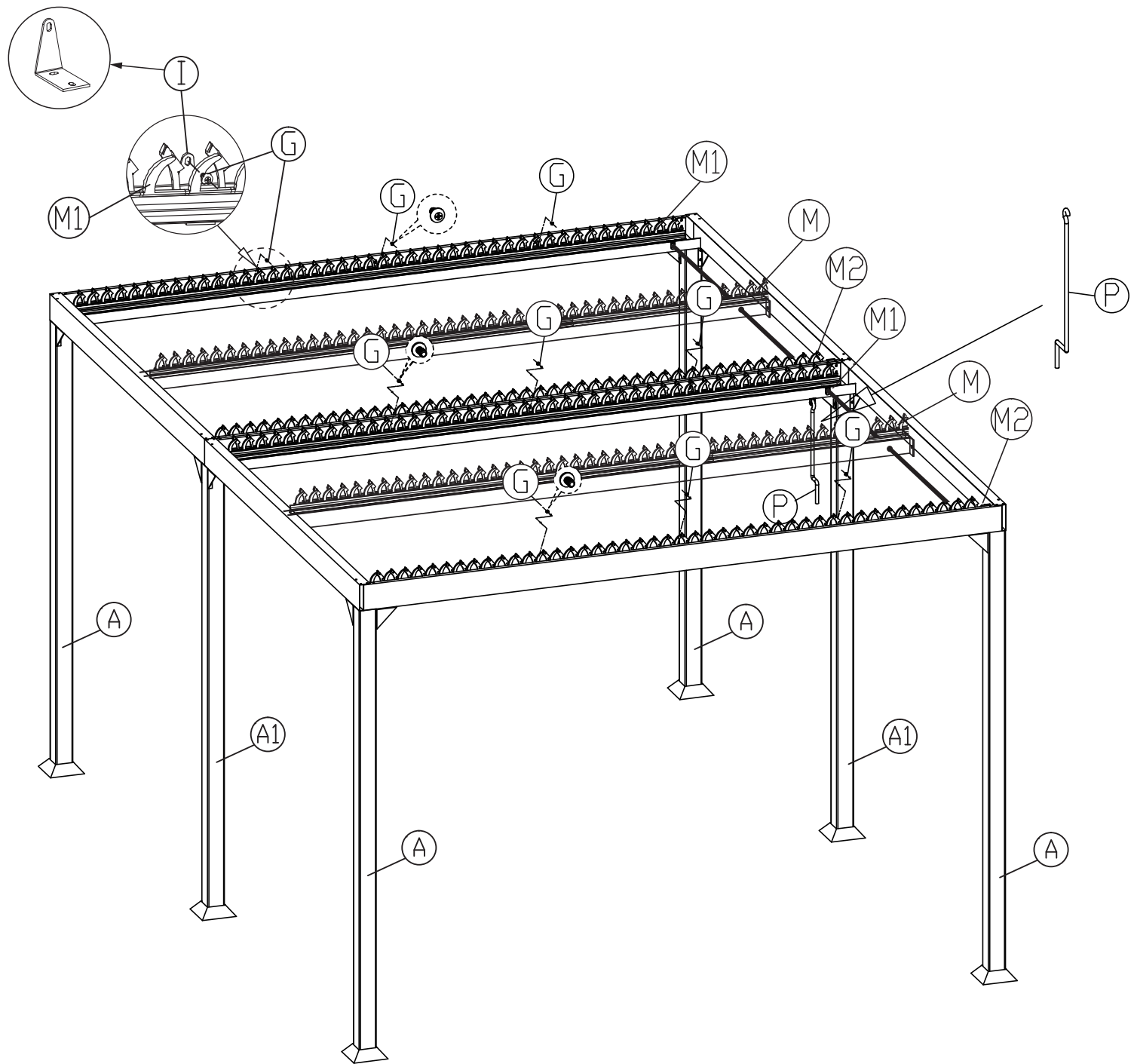






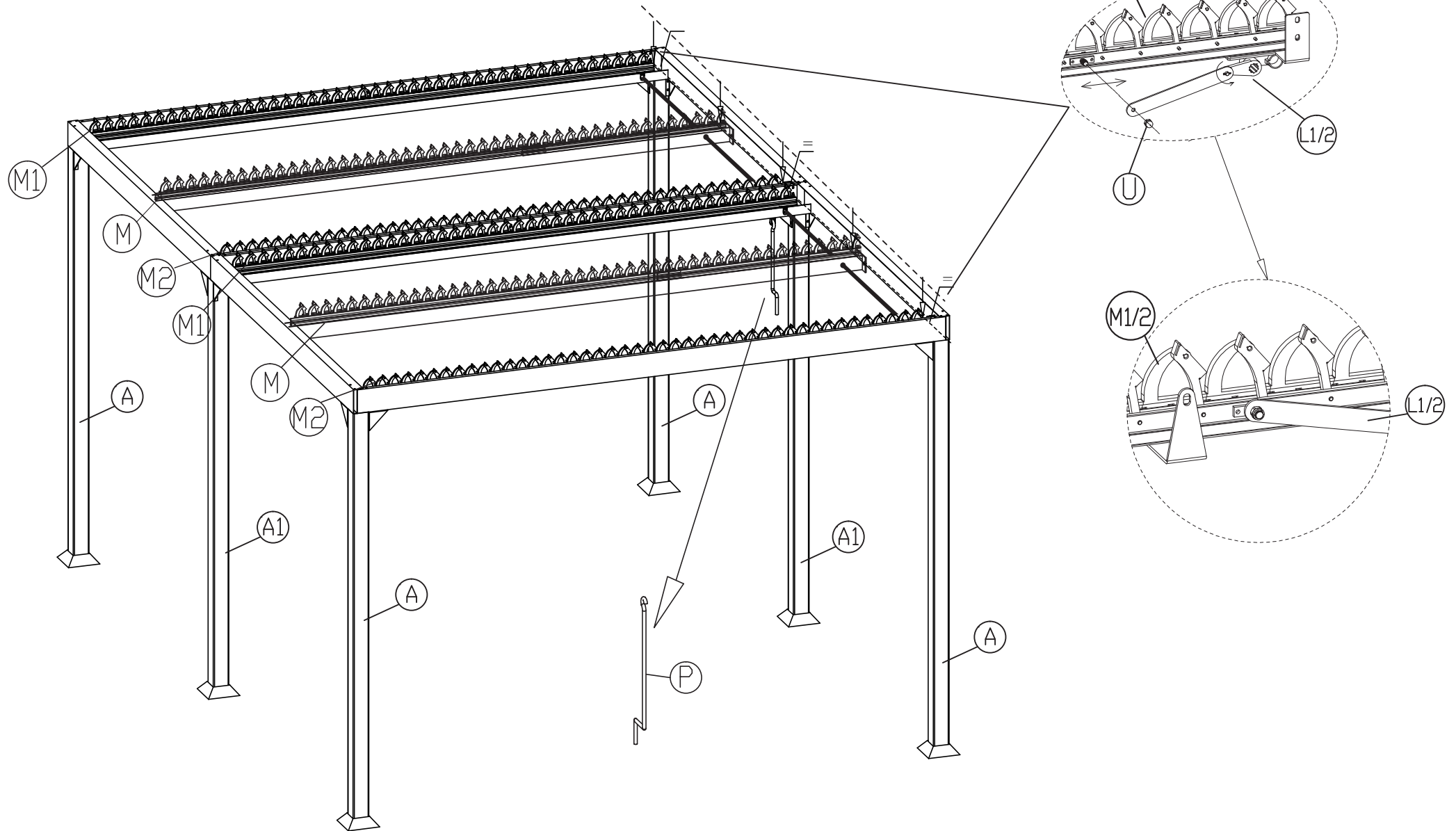
Part M1/M2 must be tilted 20° and then inserted into part L1/L2.
 Teil M1/M2 muss um 20° geneigt werden und dann in Teil L1/L2 eingesetzt werden.
 La pièce M1/M2 doit être inclinée de 20° puis insérée dans la pièce L1/L2.
 La parte M1/M2 deve essere inclinata di 20° e quindi inserita nella parte L1/L2.
 La parte M1/M2 debe inclinarse 20° y luego insertarse en la parte L1/L2.

15

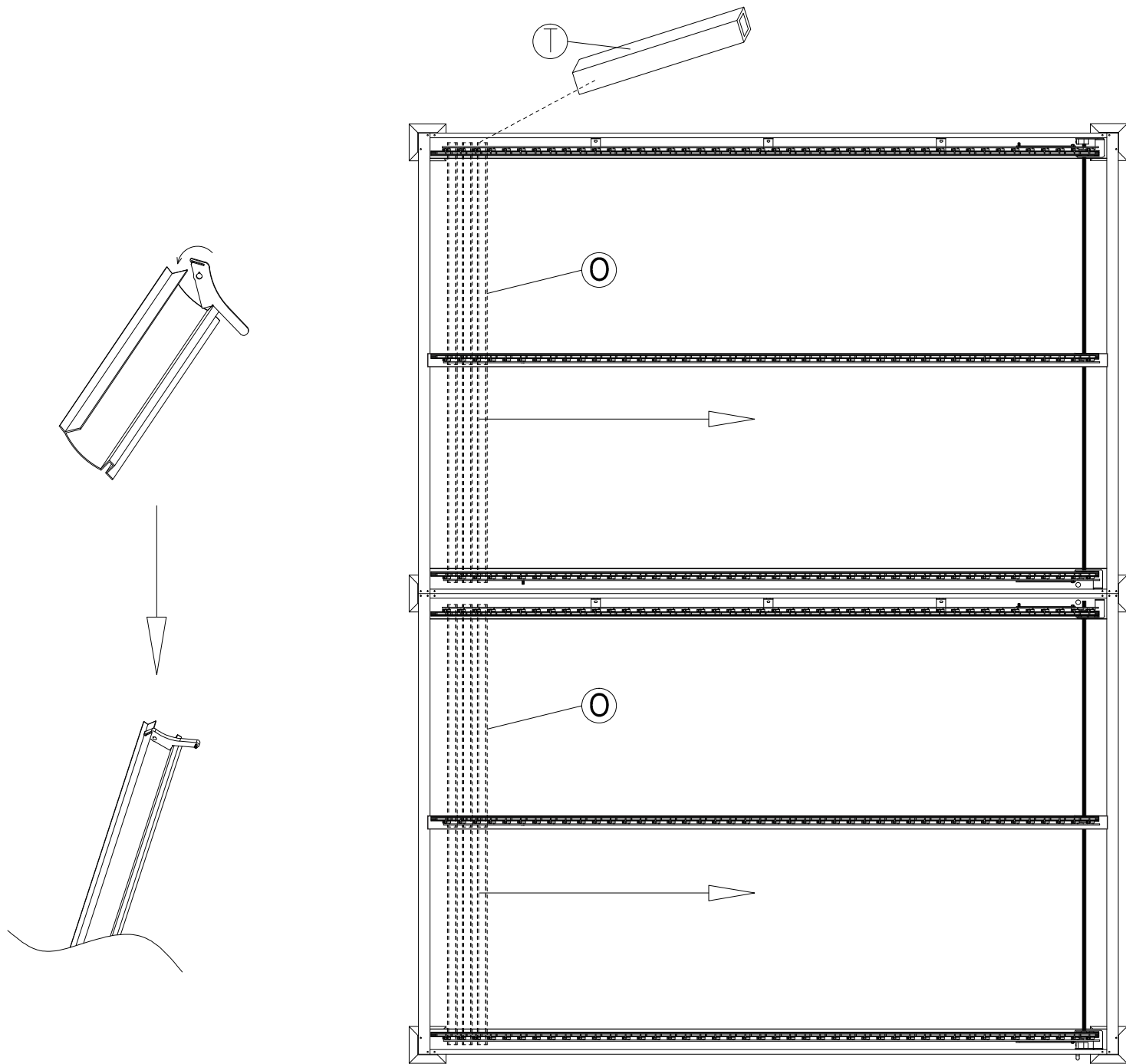


16

M, M1, M2 keep the same level
M, M1, M2 bleiben auf dem gleichen Niveau
M, M1, M2 gardent le même niveau
M, M1, M2 mantengono lo stesso livello
M, M1, M2 mantienen el mismo nivel



17



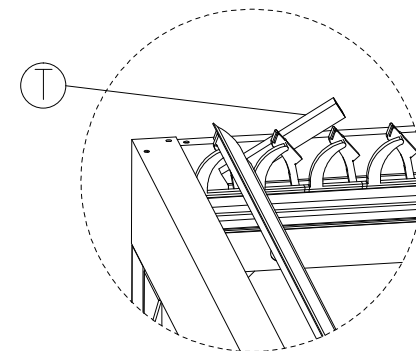
Part T used to measure Distance for proper installation.

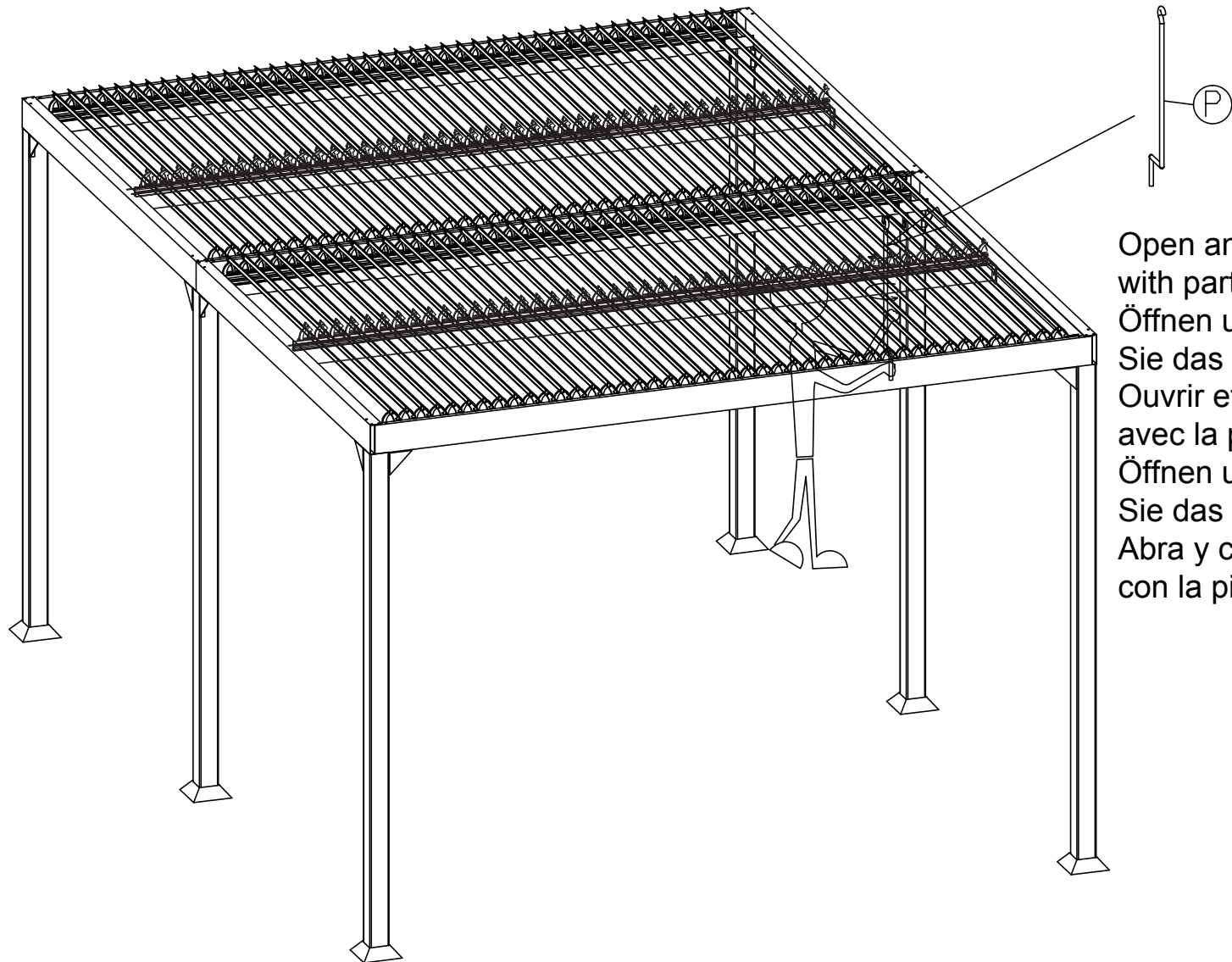
Teil T wird verwendet, um den Abstand für eine ordnungsgemäße Installation zu messen.

Partie T utilisée pour mesurer la distance pour une installation correcte.

Parte T utilizzata per misurare la distanza per una corretta installazione.

Parte T utilizada para medir la distancia para una instalación adecuada.





Open and close the roof
with part P.
Öffnen und schließen
Sie das Dach mit Teil P.
Ouvrir et fermer le toit
avec la pièce P.
Öffnen und schließen
Sie das Dach mit Teil P.
Abra y cierre el techo
con la pieza P.